

## Adsorption of copper ions onto acid-modified *Aframomum africanum* shell: Isotherm and kinetic studies

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**Abstract:** In this work, copper ions were successfully removed from aqueous solution using the acid-modified *Aframomum africanum* shell (MAAS) as an adsorbent. The adsorbent was characterized using Fourier transform infrared (FTIR) spectroscopy and field emission scanning electron microscopy (FESEM). The *A. africanum* shells were also characterized before and after acid modification to determine their pH at the point of zero charge ( $\text{pH}_{\text{PZC}}$ ). MAAS was found to have a  $\text{pH}_{\text{PZC}}$  value of 4.77. In batch experiments, the adsorption capacity of MAAS was investigated as a function of solution pH, adsorbent dosage, contact time, initial copper ion concentration and agitation speed. The results revealed that at a solution pH of 9, an adsorbent dosage of 5 g/L, a contact time of 30 min, an initial Cu(II) ion concentration of 50 mg/L and at an agitation speed of 250 rpm, the maximum Cu(II) ion adsorption capacity of MAAS was 31.25 mg/g. The adsorption kinetic data and isotherm data were also studied to find the suitable models of Cu(II) removal. The kinetic data and the isotherm data of Cu(II) removal by MAAS were found to follow the pseudo-second order kinetics model ( $R^2 = 0.999$ ) and the Langmuir isotherm model ( $R^2 = 0.990$ ), respectively. Therefore, the outcome suggested that *A. africanum* shells can be utilized as an economical and efficient adsorbent for the removal of Cu(II) from aqueous solution.

**Keywords:** adsorption; *Aframomum africanum*; copper ion; heavy metal; adsorption kinetics; adsorption isotherms.

### INTRODUCTION

The existence of life on this planet depends on the availability of water. Water is increasingly being contaminated anthropogenically by activities such as industrial activities, agriculture, poor land usage, urbanization and non-sustainable growth. These factors have led to rapid degradation of surface and groundwater quality.<sup>1</sup> Among these activities, the release of effluents containing heavy metals remains a

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34 serious concern, especially for humans and aquatic life in mining areas of the  
35 world. According to the Environmental Protection Agency (EPA), a heavy metal  
36 is one that has a higher density and potential toxicity even at a lower concen-  
37 tration.<sup>2</sup> By specifying the lower limit value of heavy metals, defines heavy metals  
38 as metals having density greater than 5 g/cm<sup>3</sup>.<sup>3</sup> A common heavy metal, copper is  
39 employed in innovative applications, including solar cells and phytotherapies, as  
40 well as in decorative work and electric cable manufacturing. The element is an essen-  
41 tial micronutrient for various processes such as photosynthesis, metabolism and  
42 reproduction processes in living organisms.<sup>4</sup> However, high concentrations of non-  
43 -biodegradable heavy metals, such as copper, in water bodies and in the soil have  
44 toxic effects on living organisms including humans.<sup>5</sup> If humans are exposed to  
45 large doses of copper, degeneration or possibly necrosis of the kidneys, liver and  
46 gastrointestinal tract would be the outcome. Copper has also been linked to changes  
47 in the nervous system or mental health issues, including anxiety and insomnia.<sup>6</sup>

48 The physicochemical techniques have mostly been employed in heavy metal  
49 eradication processes such as chemical precipitation, membrane-based techniques,  
50 ion exchange and electrochemical processes.<sup>7</sup> However, these remediation tech-  
51 niques have some drawbacks, such as high operational costs for metal complexes  
52 in trace concentrations, and high energy prerequisite.<sup>8,9</sup> Efforts have been made to  
53 resolve these drawbacks by adopting the adsorption technique. The process of ads-  
54 orption involves the migration and accumulation of dissolved molecules onto the  
55 surface and porous structure of a biomaterial. As adsorbents, activated carbons  
56 have been widely employed to remove harmful metal ions from wastewater. But  
57 owing to their high cost of production and regeneration challenges, there is now  
58 more effort being made to find adsorbent materials of low energy requirements,  
59 simplicity in operation and, of course, which can be regenerated.<sup>10</sup> Examples of  
60 biomaterials that have been used before as adsorbents to eliminate heavy metals  
61 from wastewater include agricultural waste residues like groundnut shells, corn  
62 cob, rice husk and many more.<sup>11</sup> Adsorption has been found to exhibit the following  
63 advantages: cost-effectiveness, high efficiency, easy accessibility, minimal pro-  
64 duction of sludge, high adsorption capacity,<sup>12</sup> regeneration of adsorbents and pos-  
65 sibility of metal recovery.<sup>13</sup> Furthermore, the use of unconventional materials is  
66 being widely encouraged now owing to the fact that they possess functional groups  
67 that may bind metals.<sup>14-16</sup>

68 The shell of the *Aframomum africanum* plant is another agricultural waste that  
69 may be a very good adsorbent for metal removal. Among a diverse range of afford-  
70 able adsorbents, the *A. africanum* fruit shells (AAFS) were used as one of the pro-  
71 mising, renewable, cost-effective biosorbents to eliminate Cu(II) ion from  
72 wastewater. *A. africanum* is a perennial, bushy and wild-growing plant with a leafy  
73 stem that may be up to 1.5 m high. The leaves are simple, alternate and lanceolate  
74 with matured ones measuring as long as 40 cm in length and 12–15 cm wide. The

75 plant is native to tropical African countries such as Ghana, Nigeria, Liberia and  
76 Cameroon and is an important commercial crop in east African countries such as  
77 Ethiopia. *A. africanum* fruit belongs to the family of *Zingiberaceae*.<sup>17</sup> It is one of  
78 the highly consumed fruits in Zambia, which creates a notable environmental  
79 problem because the shells are usually thrown anyhow after the inner contents of  
80 the fruit have been eaten.<sup>18</sup>

81 To the best of the authors' knowledge, no studies have been done regarding  
82 the application of acid-modified *A. africanum* shell (MAAS) as an adsorbent for  
83 Cu(II) ion removal from aqueous solution. Therefore, this study was planned to  
84 assess the adsorption properties of the acid-modified *A. africanum* shell towards  
85 the removal of Cu(II) ions from aqueous solution. The surface functional groups  
86 and the morphology of the acid-modified *A. africanum* shells were evaluated  
87 before and after adsorption procedures. The experimental variables have been  
88 examined in relation to the removal of Cu (II), including the solution pH, initial  
89 metal concentration, particle size and contact time. Analysis of the experimental  
90 data has been done using kinetic and equilibrium isotherm models.

91

## EXPERIMENTAL

92

### Materials

93

Analytical grade chemicals were used. Copper (II) sulfate pentahydrate ( $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ )  
94 was prepared by dissolving in distilled water for the experiment. The solution pH was adjusted  
95 from 2 to 12 using 0.1 M sodium hydroxide (NaOH) and 0.1 M hydrochloric acid (HCl). 0.5 M  
96 nitric acid (70 %,  $\text{HNO}_3$ ) was utilized for the chemical treatment of the adsorbent.

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### Preparation of the adsorbent

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The adsorbent *Aframomum africanum* fruit shell (AAFS) was procured from Chisokone  
99 market in Kitwe town of Zambia. The authenticity of the fruit was confirmed by the Department  
100 of Forest Herbarium Section under the Ministry of Green Economy in Kitwe Town. The fruit  
101 shell was washed thoroughly to remove dust and impurities using tap water. Later, the shells  
102 were sun-dried for 10 days and then oven-dried for 24 h at 80 °C to remove moisture from the  
103 shells properly. Dried shells were crushed in a blender and sieved by allowing the particles to  
104 pass through the 212- $\mu\text{m}$  sieve. The powder obtained was again boiled in distilled water for 24 h  
105 to completely eliminate any coloration from the sample. Finally, the sample was dried in the  
106 oven for 24 h at 80 °C to remove moisture and stored in an air-tight bottle.

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### Chemical modification of the AAFS dried powder

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The AAFS dried powder (82.58 g) was added to a 2 L conical flask that contained 0.5 M  
109 dilute nitric acid. The mixture was shaken for 2 h on an orbital shaker at 140 rpm and was left  
110 to stand for 24 h. After repeatedly washing the modified sample in distilled water to get rid of  
111 any remaining nitric acid, it was dried in an oven set at 60 °C for 48 h. The modified AAFS  
112 powder (now called MAAS) was stored in an air-tight bottle for later use. The flow diagram of  
113 *A. africanum* fruit shell drying and its conversion into acid-modified adsorbent is shown in Fig. 1.

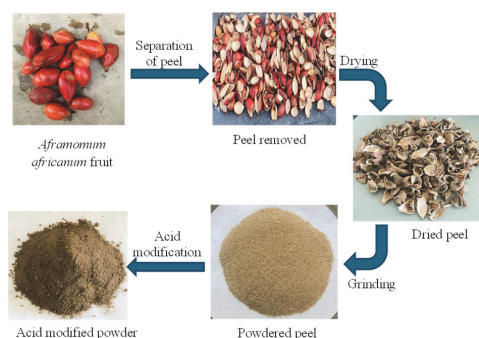
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### Preparation of copper sulphate solution

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To prepare a 1000 ppm Cu (II) sulphate stock solution, 3.93 g of copper (II) sulphate pen-  
116 tahydrate was dissolved in 1 L of distilled water. All subsequent Cu(II) ion concentration

117 solutions in this experiment were prepared by withdrawing the calculated volume of stock  
 118 solution and diluting it in a volumetric flask of the required volume using distilled water only.  
 119 To prepare a solution of a specific concentration, the dilution formula was used.



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Fig. 1. Schematic representation of *Aframomum africanum* fruit shell drying and its conversion into acid-modified adsorbent.

#### 123 Characterization of the adsorbent

124 The different functional groups on the adsorbent's surface were identified using Fourier  
 125 transform infrared spectroscopy (FTIR, Alpha-II, Bruker, Germany). With a resolution range  
 126 of 2–4  $\text{cm}^{-1}$ , the FTIR spectra were captured before and after the Cu(II) adsorption within the  
 127 wavenumber 400–4000  $\text{cm}^{-1}$  region. The FESEM (JEOL-JST-IT80, Japan) was used to investi-  
 128 gate the surface morphology of the adsorbent before and after the adsorption process.

129 The  $\text{pH}_{\text{PZC}}$  parameter was determined by placing 40 ml of an aliquot of sodium nitrate into  
 130 10 different Erlenmeyer flasks. The pH of the sodium nitrate solutions in the Erlenmeyer flasks  
 131 was changed from 3 to 12 by reading values on the pH meter using 0.1 M HCl and 0.1 M NaOH  
 132 solutions. To each flask, 5 g of the adsorbent was added and the flasks were shaken for 24 h.  
 133 After equilibrium, the content was filtered, the final pH of the filtrate of each flask was measured  
 134 and recorded. Finally, plots of change in pH ( $\Delta\text{pH}$ , *i.e.*, initial pH – final pH) against initial pH  
 135 (pHi) were constructed.

#### 136 Batch adsorption studies

137 In the batch experiment, 250 mL conical flasks were used to pour 100 mL of Cu(II) solut-  
 138 ion with the calculated amount of MAAS adsorbent. To get the concentration needed for each  
 139 experiment, the Cu(II) solution was diluted with distilled water in a standard flask. The content  
 140 of the conical flask was then agitated at a fixed number of revolutions per minute on a shaker,  
 141 for a fixed contact time and at room temperature. After that, filter paper was used to separate  
 142 the adsorbent from the mixture. The residual concentrations of Cu ions were measured using an  
 143 atomic absorption spectrophotometer (contraA 300, Analytik Jena, Germany.)

144 The adsorption capacity (amount of adsorption) of the adsorbent at equilibrium,  $q_e$  (mg/g),  
 145 and the percentage of heavy metal removal  $R$  (%) were determined as:

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$$q_e = \frac{c_i - c_e}{m} V \quad (1)$$

147 
$$R = 100 \frac{c_i - c_e}{c_i} \quad (2)$$

148 where  $m$  is the dry weight of the adsorbent (g),  $V$  is the volume of the Cu(II) ions in solution  
149 (L),  $c_i$  is the initial Cu(II) ion concentration (mg/L) and  $c_e$  is the Cu(II) ion concentration (mg/L)  
150 at equilibrium.

151 The effect of independent variables, such as contact time (5–120 min), and initial Cu(II)  
152 concentration (10–150 mg/L) on the adsorption capacity of MAAS adsorbent against Cu(II)  
153 was observed at a fixed temperature (25 °C), fixed volume of Cu(II) solution (100 mL) and  
154 adsorbent dosage (5.0 g/L). The effect of varying each individual parameter was investigated  
155 while holding the other parameters constant. To calculate the kinetic parameters, the adsorption  
156 data of Cu(II) against time were used and to calculate the isotherm parameters, the adsorption  
157 data of Cu(II) against its equilibrium concentration was equally exploited. Additionally, regres-  
158 sion coefficients ( $R^2$ ) were calculated for the adsorption kinetics and the isotherms.

## 159 RESULTS AND DISCUSSION

### 160 FTIR analysis of the MAAS

161 It is crucial to identify the chemical functional groups on the adsorbent's  
162 surface in order to understand the adsorption mechanism of Cu(II) by the ads-  
163 orbent. The chemical functional groups present could be responsible for the metal  
164 ion binding onto the surface of the adsorbent.<sup>19</sup> As seen in Fig. 2, the FTIR spec-  
165 trum of MAAS before adsorption contains hydroxyl groups (–O–H) and phenols  
166 as well as the –N–H group indicated by the broad transmission peak at 3365.<sup>20</sup> The  
167 asymmetric C–H stretching of surface methyl groups, which are often found in the  
168 lignin structure, is indicated by the peak at 2917  $\text{cm}^{-1}$ .<sup>21,22</sup> The band observed  
169 around 1637  $\text{cm}^{-1}$  is due to the C=O stretching of the carbonyl group. The C–O  
170 stretching of alcohol and carboxylic acid groups in cellulose, hemicelluloses and  
171 lignin or C–O–C stretching in cellulose and hemicellulose, was identified by the  
172 strong band at 1043  $\text{cm}^{-1}$ .<sup>20</sup> The role played by these functional groups is quite  
173 important in heavy metal adsorption because of the functional groups' affinity for  
174 metal ions.

175 The FTIR spectrum of post adsorption MAAS (MAAS–Cu) is shown in Fig.  
176 2 as well. It was observed that the post adsorption spectra had peaks at exactly the  
177 same wavenumber as the pre-adsorption spectra. However, a reduction in peak int-  
178 ensities was observed. The reduction in peak intensities suggests the involvement  
179 of various functional groups in complexation with Cu(II) without undergoing  
180 major chemical transformation. Additionally, this showed that the copper adsorp-  
181 tion mechanism involved a large number of functional groups found in the spectra.<sup>9</sup>

### 182 FESEM analysis of MAAS

183 Using FESEM, the surface morphology of MAAS was analyzed before and  
184 after the adsorption of Cu(II) ions. Fig. 3a shows the surface morphology of the

185 adsorbent before Cu(II) adsorption, while Fig. 3b represents Cu(II) adsorbed onto  
 186 the surface of MAAS.

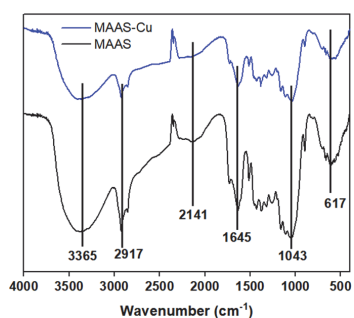
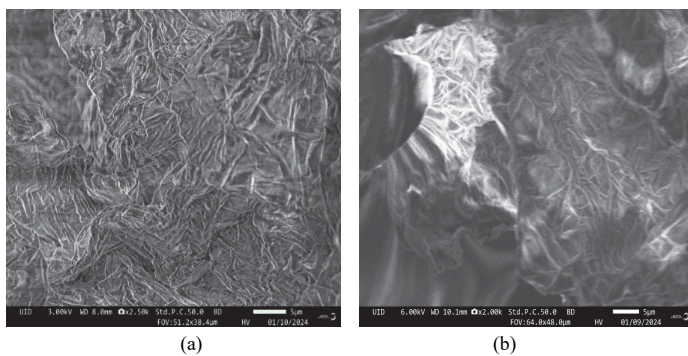


Fig. 2. FTIR spectra for the acid-treated adsorbent.



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Fig. 3. FESEM images of MAAS before (a) and after (b) adsorption of Cu(II).

190 Pre-adsorption surface of MAAS (Fig. 3a) contains pores and cavities on a  
 191 rough and uneven surface of the acid-modified adsorbent. The post-adsorption  
 192 MAAS surface pores were covered with Cu(II) ions, as seen in Fig. 3b, and the  
 193 majority of the pores became invisible. Furthermore, the post-adsorption MAAS  
 194 surface became somewhat smoother. This indicated that the surface pores were  
 195 covered with Cu(II) ions.

196 *Point of zero charge*

197 It is the pH at which the adsorbent surface has no net charge. The  $pH_{pZC}$  of  
 198 MAAS was determined for both the untreated adsorbent and the nitric acid-treated  
 199 adsorbent. The results are shown in Fig. 4. The acid-modified adsorbent had a

200 pHPZC of 4.77, which means that at pH values lower than this its surface is posi-  
 201 tively charged and at pH higher than 4.77 the adsorbent's surface is negatively  
 202 charged. The pHPZC of the untreated adsorbent was 7.62.

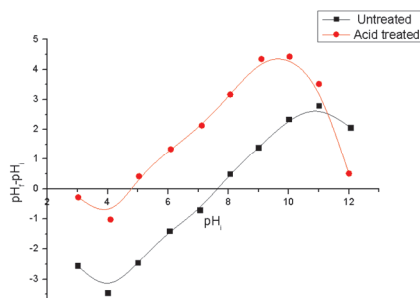


Fig. 4. pHPZC of the untreated and treated adsorbent.

### 203 *Effect of solution pH*

204 The most significant parameter affecting the adsorption of Cu(II) ions onto  
 205 MAAS is the solution pH. It establishes the adsorbent's surface charge as well as  
 206 the adsorbate's degree of ionization and speciation.<sup>23</sup> The pH of the Cu(II) sol-  
 207 utions was changed from 2 to 12 while maintaining the same initial concentration  
 208 of 50 mg/L, contact time of 60 min, agitation speed of 150 rpm, and dosage of 5  
 209 g/L. From the experiment, maximum adsorption was 99.73 % at pH 9. The percent-  
 210 age of copper removed was low at low pH. The adsorbent surface is positively  
 211 charged if the pH of the solution is lower than the pHPZC. Conversely, for a sol-  
 212 ution pH greater than pHPZC, deprotonation causes the adsorbent surface to  
 213 become negatively charged, which promotes Cu(II) and the adsorbent surface's  
 214 electrostatic attraction and raises the adsorption percentage.<sup>9</sup> This is explained by  
 215 the extra H<sup>+</sup> that surrounds the binding sites and causes a protonation process that  
 216 makes them positively charged. This results in the repulsion of metal cations away  
 217 from the adsorption sites, making the adsorption process unfavorable. Addition-  
 218 ally, the presence of H<sup>+</sup> in solution results in competitive adsorption between the  
 219 H<sup>+</sup> and metal cations. This leads to competition between H<sup>+</sup> and Cu(II) for the  
 220 adsorbent's adsorption sites, which results in repulsion.<sup>24, 25</sup> Thus, pH 9 was  
 221 chosen for the subsequent adsorption studies because it is above the pHPZC. Above  
 222 pH 9 the percentage removal of Cu(II) decreased. This may be due to the hindrance  
 223 effect caused by the abundant OH<sup>-</sup> (hydroxide precipitation) preventing the diffu-  
 224 sion of Cu(II) onto the adsorbent. The results are shown in Fig. 5a.

### 225 *Effect of adsorbent dose*

226 To explore the influence of adsorbent dosage on the elimination of copper  
 227 from wastewater, the dosage was varied from 0.5, 1.0, 2.0, 3.0, 4.0 and 5.0 g/L

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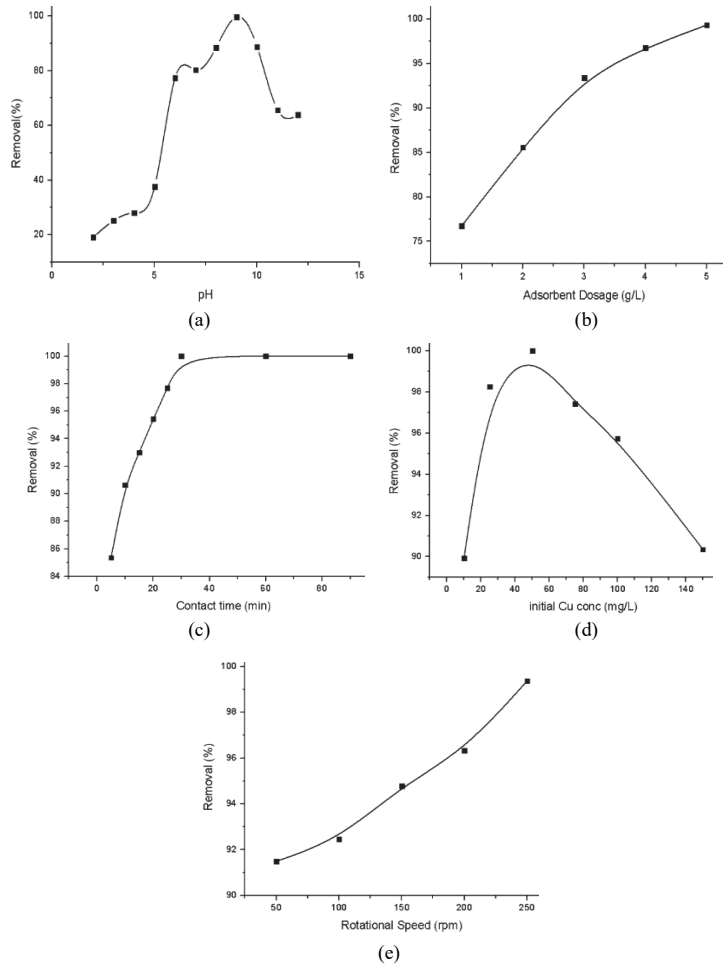
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Fig. 5. Effect of: a) solution pH, b) adsorbent dosage, c) contact time, d) initial Cu(II) concentration and e) rotational speed on Cu ion removal efficiency.

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while keeping other parameters unchanged (pH 9, contact time 60 min, initial concentration 50 mg/L and agitation speed 150 rpm). The results in Fig. 5b show that the removal efficiency increased with increasing adsorbent dosage, producing

239 the highest efficiency removal of 99.33 % at a dosage of 5 g/L. The increased  
240 percentage removal can be attributed to the number of available adsorption sites,  
241 which increased with the mass of the adsorbent.<sup>26</sup> Therefore, an optimal adsorbent  
242 dosage of 5 g/L was used in the follow-up adsorption experiments.

#### 243 *Effect of contact time*

244 The time of contact between the adsorbent and the aqueous metal solution is  
245 another parameter which influences the uptake of metal ions. At constant para-  
246 meters (pH 9, adsorbent dose 5 g/L, initial concentration 50 mg/L and agitation  
247 speed 150 rpm), studying the effect of contact time (5, 10, 20, 30, 60, 90 and 120  
248 min) on the removal percentage of Cu(II), the results are revealed in Fig. 5c. From  
249 the graph, the greatest removal efficiency of Cu(II) was more pronounced during  
250 the first 30 min. This is attributed to the availability of vacant sorption sites of the  
251 adsorbent during the initial stage of the adsorption process.<sup>27</sup> After 30 min, the  
252 amount of Cu(II) adsorbed remained unchanged. This could be due to the active  
253 sites present on the adsorbent's surface being saturated by the Cu (II) molecules.

#### 254 *Effect of initial Cu(II) concentration*

255 The effect of initial Cu(II) concentration on the removal efficiency was inves-  
256 tigated for different solution concentrations of 10, 25, 50, 75, 100 and 150 mg/L  
257 while ensuring that the other parameters were kept constant. From the experi-  
258 mental results, the percentage removal of Cu(II) increased with the increase of  
259 Cu(II) concentration from 10 to 50 mg/L. As can be seen from Fig. 5d, the removal  
260 efficiency increased from 89.93 % for the initial Cu(II) concentration of 10 mg/L  
261 to 100 % for the initial Cu(II) concentration of 50 mg/L after the adsorption pro-  
262 cess. However, from 50 mg/L, further increase in the initial Cu(II) concentration  
263 resulted in a decreased removal efficiency. This reduced removal at higher initial  
264 concentrations is attributed to the adsorbent's surface being saturated at the relat-  
265 ively high metal concentration<sup>13</sup> and also desorption may have occurred.<sup>28</sup>

#### 266 *Effect of agitation speed*

267 The influence of varying the speed of agitation at 50, 100, 150, 200 and 250  
268 rpm was also investigated while maintaining other parameters constant (pH 9,  
269 adsorbent dose 5g/L, 30 min of contact time and initial metal concentration 50  
270 mg/L). From the experimental results obtained in Fig. 5e, the removal efficiency  
271 increased with an increase in the speed of agitation. The results show a maximum  
272 removal percentage of almost 100 % at an agitation speed of 250 rpm. At low  
273 speeds, the adsorbent accumulates at the bottom instead of spreading throughout  
274 the solution. The result is that the sorption sites below the above layers of the  
275 adsorbent get buried leading to the low removal percentage of the metal ions.

276 Therefore, the speed of agitation of the adsorbate-adsorbent mixture should be suf-  
277 ficient enough to ensure the adsorbent spreads throughout the solution so that the  
278 unoccupied binding sites are exposed for the metal uptake.<sup>29</sup>

#### 279 *Adsorption isotherm studies*

280 In order to investigate the distribution of Cu(II) ions between the adsorbent  
281 and the bulk solution, the most common adsorption isotherm models were used by  
282 fitting the equilibrium adsorption data into their respective isotherm equations.<sup>30</sup>  
283 The adsorption isotherm models used were the Langmuir, Freundlich, Temkin and  
284 Dubinin–Radushkevich (D–R) isotherm models.

285 *Langmuir adsorption isotherm.* The Langmuir adsorption isotherm model  
286 suggests that the adsorption of adsorbate molecules onto the adsorbent surface is a  
287 monolayer<sup>31</sup> and that the adsorbent has a finite number of homogeneously distri-  
288 buted and energetically uniform sorption sites. Therefore, this model applies to  
289 adsorption on adsorbent surfaces which are entirely homogeneous. A plot of  $c_e/q_e$   
290 vs.  $c_e$  should yield a straight line if the Langmuir isotherm model is obeyed by the  
291 adsorption equilibrium as shown in Fig. 6a. From the plot,  $q_m$  and  $K_L$  values can  
292 be evaluated, which are obtained from the slope ( $1/q_m$ ) and the intercept ( $1/q_m K_L$ ),  
293 respectively.

294 An important aspect of the Langmuir isotherm called the separation factor,  $R_L$   
295 (a dimensionless constant), is very useful in predicting the affinity between the  
296 adsorbate and the adsorbent.<sup>32</sup> The separation factor, which is also called the  
297 equilibrium parameter, is defined as:

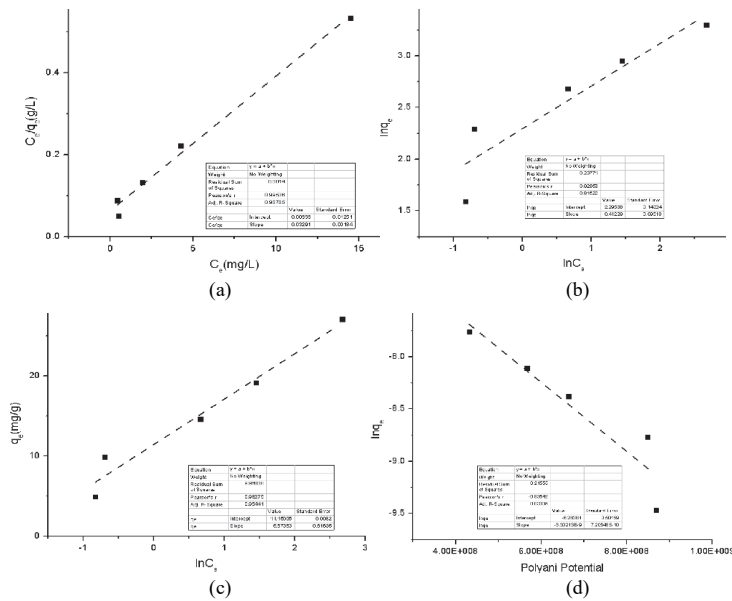
$$298 \quad R_L = \frac{1}{1 + K_L c_i} \quad (3)$$

299 By determining the magnitude of the separation factor, the adsorption process  
300 is favorable within the range  $0 < R_L < 1$ , unfavorable when  $R_L > 1$ , linear when  
301  $R_L = 1$ , and the process is irreversible when  $R_L = 0$ . The Langmuir constant ( $K_L =$   
302  $= 0.508$  L/mg) indicates a strong affinity between the adsorbent and the adsorbate.  
303 Furthermore, the separation factor ( $R_L = 0.04$ ), being closer to zero, confirms  
304 highly favorable adsorption. Table I shows that adsorption follows the Langmuir  
305 isotherm model ( $R^2 = 0.99$ ) with a  $q_{max}$  value of 31.25 mg/g. Modified *A.*  
306 *africanum* shell has a higher biosorption capacity for Cu(II) ion removal than most  
307 of the biosorbents previously described in the literature.<sup>33–36</sup>

308 *Freundlich adsorption isotherm.* The Freundlich adsorption isotherm suggests  
309 that the uptake of adsorbate solutes occurs on the heterogeneous surface of an ads-  
310 orbent by multilayer adsorption. The model's assumption is that the uptake of sor-  
311 bate molecules occurs on the heterogeneous surface of an adsorbent by multilayer  
312 adsorption.<sup>37</sup> This isotherm model describes adsorbents whose active sites have  
313 different affinities or adsorption energies for adsorbate solutes. The values of the

314 Freundlich constants can be obtained by plotting  $\ln q_e$  vs.  $\ln C_e$  with  $\log k_F$  as the  
 315 intercept and the slope equal to  $1/n$  shown in Fig. 6b. The magnitude of  $n$  indicates  
 316 the favorability of biosorption. If the value of  $n < 1$  then the biosorption is unfav-  
 317 orable, when  $n = 1$  then the separation within the two phases is not dependent on  
 318 the concentration and when  $n > 1$ , it implies the adsorption of the adsorbate mole-  
 319 cules onto the adsorbent surface is favorable. The Freundlich constant ( $k_F = 9.92$   
 320  $\text{mg}^{1-1/n} \text{L}^{1/n} \text{g}^{-1}$ ) indicates a high adsorption capacity of the adsorbent. The value  
 321 of  $1/n = 0.412$  ( $n = 2.43$ ) suggests favorable adsorption on a heterogeneous surface.  
 322 However, the comparatively lower  $R^2$  value indicates that the Freundlich isotherm  
 323 provides a weaker fit than the Langmuir isotherm. The values of  $n$  and  $k_F$   
 324 calculated using slope and intercept were 2.42 and 9.92 with  $R^2 = 0.862$  as shown  
 325 in Table I. Consequently, adsorption has been conducted as a chemical process  
 326 since the value of  $n > 1$ .

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331 Fig. 6. Adsorption isotherm plots of Cu(II) removal through MAAS; a) Langmuir linear  
 332 model, b) Freundlich linear model plot, c) Temkin isotherm linear model plot and d) D-R  
 333 isotherm linear model.

334 *Temkin adsorption isotherm.* The heat involved in the adsorption of Cu(II) on  
 335 MAAS was evaluated through the Temkin isotherm. It is assumed that the decline

336 in the heat of adsorption followed a linear trend as opposed to a logarithmic  
 337 curve.<sup>38</sup> As illustrated in Fig. 6c, the slope of the  $q_e$  vs.  $\ln c_e$  plot can be used  
 338 to compute the heat of adsorption constant ( $B$ ). The Temkin constant  $B$  (436.73  
 339 J/mol) indicates a moderate heat of adsorption, suggesting that the process is pre-  
 340 dominantly physical in nature. The equilibrium binding constant ( $K_T = 7.52$  L/mg)  
 341 reflects a good affinity between the adsorbent and the adsorbate. Table I provides  
 342 a summary of the computed values for the Temkin isotherm constants and asso-  
 343 ciated parameters. The computed values are close to the actual heat involved in the  
 344 adsorption, as indicated by the model's correlation coefficient for Cu(II) ads-  
 345 orption data, which was determined to be 0.985.

346 *Dubinin–Radushkevich (D–R) adsorption isotherm.* The D–R isotherm assumes  
 347 that the sorption sites are not identical and takes into account the idea of adsorbent  
 348 surface heterogeneity, just like the Freundlich isotherm does.<sup>39</sup> The D–R model's  
 349 linearized form is provided as:

$$350 \quad \ln q_e = \ln q_{2,\max} - \beta \varepsilon^2 \quad (4)$$

351 where  $\varepsilon$  ( $\text{kJ}^2 \text{mol}^{-2}$ ) is the Polanyi potential and  $\beta$  ( $\text{mol}^2/\text{J}^2$ ) is the activity coefficient  
 352 associated with the mean adsorption energy.

353 The following relation was used to derive the Polanyi potential:<sup>40</sup>

$$354 \quad \varepsilon = RT \ln(1 + 1/c_e) \quad (5)$$

355 The mean free energy of adsorption ( $E_A$ ) per molecule of adsorbate can be  
 356 calculated using the D–R isotherm constant ( $K_{D-R}$ ) when the adsorbate molecules  
 357 migrate from infinity to the adsorbent surface. It can be computed as:

$$358 \quad E_A = \frac{1}{\sqrt{2K_{D-R}}} \quad (6)$$

359 Table I lists the D–R isotherm constants for Cu(II) adsorption onto MAAS  
 360 along with the associated mean free energy of adsorption. The type of the adsorbent  
 361 and the adsorbate determine the adsorption potential, which is unaffected by tem-  
 362 perature. It is possible to determine whether adsorption is physical or due to chem-  
 363 ical ion exchange by examining the  $E_A$ . The adsorption phase that comes after the  
 364 chemical ion exchange is shown by the values of  $E_A$  that fall between 8 and 16  
 365 kJ/mol. The average free energy for this adsorption ( $E_A = 12.90$  kJ/mol) falls  
 366 within the range, indicating that ion-exchange followed the adsorption mechanism.  
 367 The D–R constant  $\beta$  ( $3.00 \times 10^{-9} \text{ mol}^2/\text{J}^2$ ) suggests a narrow energy distribution and  
 368 supports adsorption occurring predominantly in microporous region of the ads-  
 369 orbent. Fig. 5d displays the linearized D–R plot, and the linear plot's correlation  
 370 coefficient ( $R^2$ ) was determined to be 0.875. As a result, the Langmuir isotherm  
 371 was better suited by the adsorption data than the Freundlich, Temkin and D–R  
 372 isotherm models.

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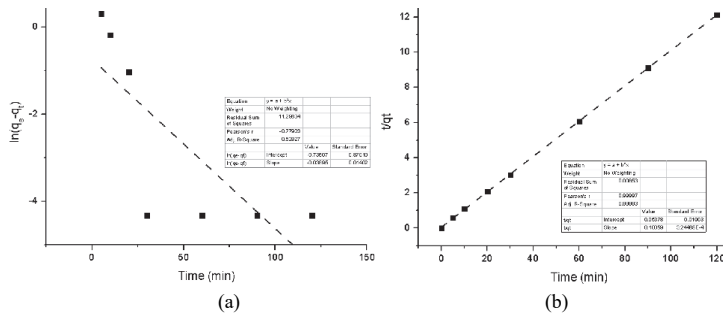
373 TABLE I. The parameter values of adsorption isotherm models of Cu(II) adsorption onto  
374 modified *Aframomum africanum* shells at 25 °C

Model	Model parameter	Value
Langmuir	$q_{max}$ / mg g <sup>-1</sup>	31.25
	$K_L$ / L mg <sup>-1</sup>	0.508
	$R_L$	0.04
	$R^2$	0.99
Freundlich	$K_F$ / mg <sup>1-1/n</sup> L <sup>1/n</sup> g <sup>-1</sup>	9.92
	1/n	0.412
	$R^2$	0.862
Temkin	B / J mol <sup>-1</sup>	436.73
	$K_T$ / L mg <sup>-1</sup>	7.52
	$R^2$	0.985
D-R	$q_{max}$ / mg g <sup>-1</sup>	121.1
	$q_{2,max}$ / mmol g <sup>-1</sup>	1.91
	$E_A$ / kJ mol <sup>-1</sup>	12.9
	$\beta$	3.00×10 <sup>-9</sup>
	$R^2$	0.875

375 *Adsorption kinetic study*

376 During adsorption studies, determining the rate and comprehending the mech-  
377 anism of heavy metal adsorption are crucial. In order to fit the experimental results,  
378 various kinetic models have been presented.<sup>41</sup> The pseudo-first-order kinetic  
379 model and the pseudo-second-order kinetic models are the only two kinetic models  
380 covered in this study.

381 *Pseudo-first-order kinetics model (PFO)*. As illustrated in Fig. 7a, linear plots  
382 of  $\log(q_e - q_t)$  versus  $t$  suggest the applicability of this kinetic model. From the  
383 graph,  $k_1$  can be computed.



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387

Fig. 7. Adsorption kinetics of Cu(II) removal: a) pseudo-first and b) pseudo-second order kinetic model plot.

388 *Pseudo-second-order kinetics model (PSO)*. The mechanism of adsorption is  
 389 assumed to follow a second-order kinetics model if a plot of  $t/q_t$  against  $t$  produces  
 390 a straight-line graph. The plot's slope ( $1/q_e$ ) and intercept ( $1/k_2q_e^2$ ) yield the values  
 391 of  $q_e$  and  $k_2$ , respectively.

392 A well-established kinetic models, PFO and PSO were used to study the adsorption  
 393 kinetics of Cu(II) adsorption onto MAAS. The Cu(II) adsorption data were  
 394 collected at 50 mg/L an initial concentration at different time intervals (from 5 min  
 395 to 120 min) and applied to linearized PSO shown in Fig. 7a and b. Within 30 min  
 396 of contact time, 99 % of adsorption was found to occur. PFO and PSO were used  
 397 to visualize the collected kinetic data. From the plotted data, it was observed that  
 398 Cu(II) adsorption onto MAAS poorly followed the PSO ( $R^2 = 0.606$ ) shown in Fig.  
 399 7a but perfectly followed the PSO kinetic model. The linear curve fitting of the  
 400 PFO and PSO gave the correlation coefficient ( $R^2$ ) value of 0.999 shown in Fig.  
 401 7b. It was also observed that for PSO kinetics, the theoretical adsorption capacity  
 402  $q_{e,cal}$  (10.00 mg/g) and experimental values  $q_{e,exp}$  (9.901 mg/g) were extremely  
 403 close, however for PFO kinetics, these values were different, Table II. The PSO  
 404 kinetics model was therefore more applicable, as evidenced by the same values for  
 405  $q_{e,cal}$  and  $q_{e,exp}$  and a higher regression coefficient value ( $R^2 = 0.99$ ) compared to  
 406 the PFO ( $R^2 = 0.606$ ).

408 TABLE II. The parameter values of adsorption kinetic models of Cu(II) ion  
 409 adsorption by modified *Aframomum africanum* shells

Model	Model parameter	Value
Pseudo-first-order	$q_e / \text{mg g}^{-1}$	0.478
	$k_1 / \text{min}^{-1}$	0.038
	$R^2$	0.606
Pseudo-second-order	$q_e / \text{mg g}^{-1}$	10
	$k_2 / \text{g mg}^{-1} \text{min}^{-1}$	0.189
	$R^2$	0.999

410

#### CONCLUSION

411 In the present study, low-cost adsorbents were successfully prepared from  
 412 *Aframomum africanum* fruit through chemical surface modification. Nitric acid was  
 413 used to modify the fruit shell powder, FESEM and FTIR were used to observe the  
 414 changes in the adsorbent surface. The adsorption of Cu(II) from aqueous solution by  
 415 the acid-modified adsorbent was investigated under various conditions of pH, adsorbent  
 416 dosage, contact time, initial Cu(II) concentration and agitation speed. Among  
 417 these conditions, pH was found to be the most significant factor affecting the adsorption  
 418 of Cu(II). For a dosage of 5 g/L, a contact time of 30 min and an initial Cu(II)  
 419 concentration of 50 mg/L, the maximum removal of Cu(II) was 100 % at pH 9. The  
 420 Langmuir isotherm model and the pseudo-second-order kinetic model were able to  
 421 adequately fit the experimental results. The Langmuir isotherm predicted monolayer

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422 adsorption of Cu(II) ions with a maximum adsorption capacity of 31.25 mg/g. *A.*  
423 *africanum* is an effective adsorbent for the sequestration of Cu (II) from aqueous  
424 solution, according to the experimental data.

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426 Sciences, The Copperbelt University for laboratory facilities.

427

ИЗВОД

428 АДОРПЦИЈА ЈОНА БАКРА НА КИСЕЛИНОМ МОДИФИКОВАНУ ЉУСКУ *Aframomum*  
429 *africanum*: ИЗОТЕРМСКА И КИНЕТИЧКА ИСПИТИВАЊА

430

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433

У овом раду јони бакра су успешно уклоњени из воденог раствора применом кисе-  
434 лином модификоване љуске *Aframomum africanum* (МААС) као адсорбента. Адсорбент је  
435 окарактерисан применом инфрацрвене спектроскопије са Фуријеовом трансформацијом  
436 (FTIR) и скенирајуће електронске микроскопије са емисијом поља (FESEM). Љуске *A.*  
437 *africanum* су такође окарактерисане пре и после киселинске модификације ради одређи-  
438 вања рН вредности на тачки нултог наелектрисања (рН<sub>рзс</sub>). Утврђено је да МААС има  
439 рН<sub>рзс</sub> вредност од 4,77. У серији експеримената испитиван је адсорпциони капацитет  
440 МААС у зависности од рН вредности раствора, дозе адсорбента, времена контакта,  
441 почетне концентрације јона бакра и брзине мешања. Резултати су показали да је при рН  
442 вредности раствора од 9, дози адсорбента од 5 g/L, времену контакта од 30 min, почетној  
443 концентрацији Cu(II) јона од 50 mg/L и брзини мешања од 250 rpm постигнут максимални  
444 адсорпциони капацитет МААС за Cu(II) јоне од 31,25 mg/g. Кинетички подаци и подаци  
445 изотерме адсорпције анализирани су ради одређивања одговарајућих модела уклањања  
446 Cu(II). Утврђено је да кинетички подаци прате модел псеудо-другог реда ( $R^2 = 0,999$ ), док  
447 изотермски подаци прате Ленгмиров модел изотерме ( $R^2 = 0,990$ ). Резултати указују да  
448 се љуске *A. africanum* могу користити као економичан и ефикасан адсорбент за уклањање  
449 Cu(II) јона из водених раствора.

450

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