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Original scientific paper

## Investigation of Bi<sub>2</sub>O<sub>3</sub>-rich part of Bi<sub>2</sub>O<sub>3</sub>–PbO phase diagram

ALEKSANDRA DAPČEVIĆ<sup>1\*#</sup>, DEJAN POLETI<sup>1#</sup>, LJILJANA KARANOVIĆ<sup>2</sup>  
and JELENA MILADINOVIĆ<sup>3</sup>

<sup>1</sup>University of Belgrade, Department of General and Inorganic Chemistry, Faculty of Technology and Metallurgy, Karnegijeva 4, 11000 Belgrade, Serbia, <sup>2</sup>University of Belgrade, Laboratory of Crystallography, Faculty of Mining and Geology, Dušina 7, 11000 Belgrade, Serbia and <sup>3</sup>University of Belgrade, Department of Inorganic Chemical Technology, Faculty of Technology and Metallurgy, Karnegijeva 4, 11000 Belgrade, Serbia

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**Abstract:** A new Bi-rich part of Bi<sub>2</sub>O<sub>3</sub>–PbO phase diagram was determined using differential thermal analysis and X-ray powder diffraction techniques. Four solid solutions,  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>,  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>,  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> and  $\beta_{ss}$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>, can be distinguished below 37.5 mol % of PbO and one compound,  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>. Two of them,  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> and  $\beta_{ss}$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub> are high-temperature phases. The large field of  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> stability was implemented making the crucial difference comparing to phase diagrams from the Bi<sub>2</sub>O<sub>3</sub>–PbO system published so far.

**Keywords:** Bi<sub>2</sub>O<sub>3</sub>; PbO; phase diagram.

### INTRODUCTION

Bismuth(III) oxide is a multimorphic material with seven structural modifications where the monoclinic  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> is stable, tetragonal  $\beta$ -, body-centered cubic  $\gamma$ - and orthorhombic  $\varepsilon$ -Bi<sub>2</sub>O<sub>3</sub> are metastable, the face-centred cubic  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> is a high-temperature polymorph, the  $\eta$ -Bi<sub>2</sub>O<sub>3</sub> is a high-pressure phase, while  $\omega$ -Bi<sub>2</sub>O<sub>3</sub> is observed as a thin film only.<sup>1–13</sup> The synthetic conditions and the presence of dopants determine which modification will be obtained. Pb<sup>2+</sup> is an interesting choice of dopant because various PbO-doped Bi<sub>2</sub>O<sub>3</sub>-based phases show the extraordinary characteristics: they are wide-band gap high-resistivity semi-insulating, photoconductive, photoluminescent, electronic, optoelectronic, acoustic and piezoelectric materials, good high-temperature ionic conductors, but also exhibit mixed ionic/electronic conductivity that could be useful in the oxygen selective membranes.<sup>14–22</sup> Moreover, the mixed heavy metal oxide glasses based on Bi<sub>2</sub>O<sub>3</sub> and PbO have interesting physical properties such as high density, high linear or

\* Corresponding author. E-mail: hadzi-tonic@tmf.bg.ac.rs

# Serbian Chemical Society member.

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non-linear refractive index and long infrared cut-off.<sup>23–27</sup> Within  $\text{Bi}_2\text{O}_3\text{–PbO}$  system a great number of phases ( $\alpha\text{-Bi}_2\text{O}_3$ ,  $\beta\text{-Bi}_2\text{O}_3$ ,  $\gamma\text{-Bi}_2\text{O}_3$ ,  $\delta\text{-Bi}_2\text{O}_3$ ,  $\gamma\text{-Bi}_{12}\text{PbO}_{19}$ ,  $\beta_1\text{-BiPbO}_{11}$ ,  $\beta_2\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ ,  $\beta_3\text{-Bi}_{1.23}\text{Pb}_{0.77}\text{O}_{2.62}$ ,  $\varphi\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ ,  $\beta\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ ,  $\text{Bi}_2\text{Pb}_3\text{O}_6$ ,  $\gamma\text{-PbO}$ ) with different Bi/Pb ratio and thermal history have been reported.<sup>28</sup> The conditions (temperature and concentration) for a synthesis of specific phase can be predicted from  $\text{Bi}_2\text{O}_3\text{–PbO}$  phase diagrams.<sup>29–31</sup>

The  $\text{Bi}_2\text{O}_3\text{–PbO}$  phase diagram was firstly established by Belladen<sup>29</sup> who described  $\text{Bi}_8\text{PbO}_{13}$ ,  $\text{Bi}_6\text{Pb}_2\text{O}_{11}$  and  $\text{Bi}_2\text{Pb}_2\text{O}_5$  compounds. Later, Boivin and Tridot<sup>30</sup> presented their data for the same system finding  $\text{Bi}_{12}\text{PbO}_{19}$  (known also as  $\gamma\text{-Bi}_2\text{O}_3$  phase with sillenite-like structure),  $\text{Bi}_6\text{Pb}_2\text{O}_{11}$ ,  $\text{Bi}_8\text{Pb}_5\text{O}_{17}$ ,  $\text{Bi}_2\text{Pb}_3\text{O}_6$ ,  $\text{Bi}_6\text{Pb}_7\text{O}_{16}$  and  $\beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ . The most detailed  $\text{Bi}_2\text{O}_3\text{–PbO}$  phase diagram was published by Biefeld and White<sup>31</sup> representing the improvement of the one reported by Boivin and Tridot<sup>30</sup>. They confirmed the existence of  $\text{Bi}_{12}\text{PbO}_{19}$ ,  $\text{Bi}_6\text{Pb}_2\text{O}_{11}$ ,  $\text{Bi}_8\text{Pb}_5\text{O}_{17}$ ,  $\text{Bi}_2\text{Pb}_3\text{O}_6$  and  $\beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  but they did not detect  $\text{Bi}_6\text{Pb}_7\text{O}_{16}$ . Later works on the  $\text{Bi}_2\text{O}_3\text{–PbO}$  system of Zhongbao *et al.*<sup>32</sup>, Braileanu *et al.*<sup>33</sup>, Ganesan *et al.*<sup>34</sup> and Diop *et al.*<sup>35</sup> mostly confirmed the results of Biefeld and White.<sup>31</sup>

Regarding previously mentioned properties and the wide area of possible applications of  $\text{Bi}_2\text{O}_3$  doped with PbO, our research group was particularly oriented toward the Bi-rich part of the  $\text{Bi}_2\text{O}_3\text{–PbO}$  phase diagram. Therefore, 37.5 mol % of PbO was appropriately set to be the upper limit of the dopant concentration. According to Biefeld and White<sup>31</sup>, this part of diagram could be divided in three regions based on phase composition at room temperature: the region with less than 14.3 mol % PbO and coexistence of  $\alpha\text{-}$  and  $\gamma\text{-Bi}_2\text{O}_3$  phases, the region containing exactly 14.3 mol % PbO and only single-phase  $\gamma\text{-Bi}_2\text{O}_3$  (labeled as  $\text{Bi}_{12}\text{PbO}_{19}$  by authors), and the region with more than 14.3 mol % PbO and coexistence of  $\gamma\text{-Bi}_2\text{O}_3$  and  $\text{Bi}_8\text{Pb}_5\text{O}_{17}$ . In the phase diagram<sup>31</sup> three solid solutions can be distinguished below 37.5 mol % of PbO,  $\alpha\text{-Bi}_2\text{O}_3$ ,  $\delta\text{-Bi}_2\text{O}_3$  and high-temperature  $\beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  (denoted as  $\beta$  by authors) and two compounds,  $\gamma\text{-Bi}_2\text{O}_3$  and  $\text{Bi}_8\text{Pb}_5\text{O}_{17}$ , which was later described as a phase with at least three low-temperature polymorphs:  $\beta_1\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ ,  $\beta_2\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  and  $\varphi\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ <sup>34</sup>. Namely, it was at first recognized that, depending on PbO content, the rapid cooling of  $\beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  could result in forming of monoclinic  $\beta_1\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  or tetragonal  $\beta_2\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ .<sup>22</sup> However, according to Fee *et al.*<sup>21</sup>, this tetragonal  $\beta_2\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  phase is formed only if the mixture having  $\text{Bi}_8\text{Pb}_5\text{O}_{17}$  nominal composition is heated below 470 or above 590 °C. But, if some material with composition  $\text{Bi}_8\text{Pb}_5\text{O}_{17}$  is reheated to any temperature belonging to 470–590 °C interval, triclinic  $\varphi\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  phase appears upon cooling.

During our study on the  $\text{Bi}_2\text{O}_3$  doped with various dopants a large number of new  $\gamma\text{-Bi}_2\text{O}_3$  phases were already synthesized using different methods.<sup>36–39</sup> The earlier investigation<sup>36</sup> based on  $\gamma\text{-Bi}_2\text{O}_3$  with the composition  $(\text{Bi}_{23.68}\text{Pb}_{0.32})(\text{Bi}_{1.28}\text{Pb}_{0.72})\text{O}_{38.48}$  emphasized the distinction of the  $\text{Bi}_2\text{O}_3\text{–PbO}$

system from the structural point of view and possible Bi<sup>3+</sup>-Pb<sup>2+</sup> cation exchange, due to the similarity of Bi<sup>3+</sup> and Pb<sup>2+</sup>: they are isoelectronic, with similar ionic radii and both have the lone electron pair. Therefore, there are a lot of possible solid solutions in the Bi<sub>2</sub>O<sub>3</sub>-PbO system. Since the application strongly depends on properties, it is very important to know the exact conditions under which a specific phase from this system can be obtained. In that sense, it is well established that the Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagram is crucial.

In this article, in order to improve the existing Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagrams, the high temperature treatment of eleven pseudo-binary Bi<sub>2</sub>O<sub>3</sub>-PbO mixtures in the Bi-rich ( $x(\text{PbO}) \leq 37.5$  mol %) region, as well as the final phase composition and thermal behaviour of obtained products are reported. Seven final mixtures represent the single-phase and four are two-phase samples. The effects of temperature and dopant amount on synthesis are discussed.

#### EXPERIMENTAL

Eleven pseudo-binary Bi<sub>2</sub>O<sub>3</sub>-PbO mixtures with different oxide proportions (Table I) were prepared from bismite,  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> (99.975 %, Alfa Aesar) and massicot, PbO (99.9%, Alfa Aesar). The starting components were dryly homogenized for about 30 min in an agate mortar, heated at 690 °C for 1.5 h (heating rate 4 °C/min) in an open Pt crucible and then slowly cooled to room temperature. Afterward the samples were reground and examined on a Philips PW1710 X-ray powder diffractometer (XRD) using monochromatic Cu K $\alpha$  radiation ( $\lambda = 1.5418$  Å) and the step-scan mode ( $2\theta$  range was from 4 to 90°, step width 0.02°, time per step 0.5 s). Depending on the phase composition some samples were additionally thermally treated for 1.5 and 3 h at 690 °C and further, if necessary, at 750 °C. The treatments were considered as finished if two simultaneous XRD patterns did not show any significant differences. The unit cell parameters were calculated by the least-squares method using the LSUCRIPC program.<sup>40</sup> The software PowderCell<sup>41</sup> was used for the determination of an approximate phase ratio in a Rietveld-like refinement. The differential thermal analysis (DTA) was carried out on an SDT Q600 instrument (TA Instruments) in N<sub>2</sub> atmosphere (flow rate: 100 cm<sup>3</sup> min<sup>-1</sup>; heating rate: 20 °C min<sup>-1</sup>). Since no significant thermal effects were observed below 400 °C, the selected products or initial mixtures were analyzed cyclically ranging from 400 to 900 °C.

#### RESULTS AND DISCUSSION

As given in Table I, after the thermal treatment of Bi<sub>12</sub>Pb<sub>0.16</sub>O<sub>18.16</sub>, *i.e.*, the sample with the highest Bi content, the presence of  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> (PDF #41-1449) phase was found besides Pb-doped  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> (PDF #84-0831). This means that the PbO content was obviously too low to induced transformation of all  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> into the  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> phase (Fig. 1a). The single-phase Pb-doped  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> has been obtained from next seven starting mixtures, *i.e.*, in approximately 5–17 mol % PbO. As an illustration, one of the corresponding powder patterns is shown in Fig. 1b. The increased dopant content of more than about 20 mol % resulted in the formation of a lead-rich phase,  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub> (PDF #41-0405) besides Pb-doped  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> (Fig. 1c). However, no matter whether a single or multiphase

sample was obtained, the unit cell parameters of all Pb-doped  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> were in a narrow 10.24–10.27 Å range. The fact that the single-phase Pb-doped  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> was obtained within such broad range of Pb concentrations confirmed the implied Bi<sup>3+</sup>–Pb<sup>2+</sup> ion isomorphous replacement, which is completely in accordance with our earlier results.<sup>36</sup> According to Zyryanov<sup>42</sup>, Bi<sup>3+</sup>–Pb<sup>2+</sup> ion exchange can be extended by mechanochemical synthesis, allowing the preparation of Pb-doped single-phase  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> even from 2Bi<sub>2</sub>O<sub>3</sub>·PbO and Bi<sub>2</sub>O<sub>3</sub>·PbO starting mixtures. This, however, can be explained by the nature of mechanochemical treatments, which easily result in metastable or unstable products. On the contrary, in the Bi<sub>2</sub>O<sub>3</sub>–PbO phase diagram established by Biefeld and White<sup>31</sup>, there is only one composition corresponding to the single  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> phase: Bi<sub>12</sub>PbO<sub>19</sub> (14.3 mol % of PbO) standing as a single line.

TABLE I. Heat treatment, phase composition and Pb-doped  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> unit cell parameters of obtained samples

Nominal composition	PbO content mol %	Time, h/ Temperature, °C	Phase composition wt. %	Unit cell parameter of $\gamma$ -Bi <sub>2</sub> O <sub>3</sub> phase, <i>a</i> / Å
Bi <sub>12</sub> Pb <sub>0.16</sub> O <sub>18.16</sub>	2.6	3/750	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (14) + $\alpha$ -Bi <sub>2</sub> O <sub>3</sub> (86)	10.241(4)
Bi <sub>12</sub> Pb <sub>0.32</sub> O <sub>18.32</sub>	5.1	3/750	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	10.255(1)
Bi <sub>12</sub> Pb <sub>0.33</sub> O <sub>18.33</sub>	5.3	1.5/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	10.258(1)
Bi <sub>12</sub> Pb <sub>0.50</sub> O <sub>18.50</sub>	7.7	1.5/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	10.254(2)
Bi <sub>12</sub> Pb <sub>0.81</sub> O <sub>18.81</sub>	11.9	1.5/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	10.267(1)
Bi <sub>12</sub> PbO <sub>19</sub>	14.3	1.5/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	10.260(1)
Bi <sub>12</sub> Pb <sub>1.09</sub> O <sub>19.09</sub>	15.4	3/750	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	10.2696(7)
Bi <sub>12</sub> Pb <sub>1.20</sub> O <sub>19.20</sub>	16.7	3/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	10.2652(5)
Bi <sub>12</sub> Pb <sub>1.50</sub> O <sub>19.50</sub>	20.0	3/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (90) + $\beta_2$ -Bi <sub>8</sub> Pb <sub>5</sub> O <sub>17</sub> (10)	10.2656(7)
Bi <sub>12</sub> Pb <sub>2.18</sub> O <sub>20.18</sub>	26.6	1.5/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (82) + $\beta_2$ -Bi <sub>8</sub> Pb <sub>5</sub> O <sub>17</sub> (18)	10.2615(8)
Bi <sub>12</sub> Pb <sub>3.60</sub> O <sub>21.60</sub>	37.5	1.5/690	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (62) + $\beta_2$ -Bi <sub>8</sub> Pb <sub>5</sub> O <sub>17</sub> (38)	10.257(1)

Taking into account the XRD results, we can distinguish three regions of the final phase composition: region A for  $x < 5.1$  mol % PbO with the coexisting  $\alpha$ - and  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> phases, region B for  $5.1 \leq x \leq 16.7$  mol % PbO with the single-phase  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>, and region C for  $16.7 < x \leq 37.5$  mol % PbO with the coexistence of  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> and  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>. The main difference between these regions and those reported in phase diagram<sup>31</sup> is the existence of broad B region of  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> single-phase comparing to the mentioned single line corresponding to  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> with Bi<sub>12</sub>PbO<sub>19</sub> composition and, as a consequence, the narrower A and C regions.

The results obtained from the cyclic DTA curves (the representative ones are shown in Fig. 2) are summarized in Table II. The experimentally determined temperatures are assigned to the phase transitions according to the corresponding ones

found in Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagram.<sup>31</sup> The thermal behaviour can be discussed within the same three regions obtained from XRD results, *i.e.*, A, B and C.

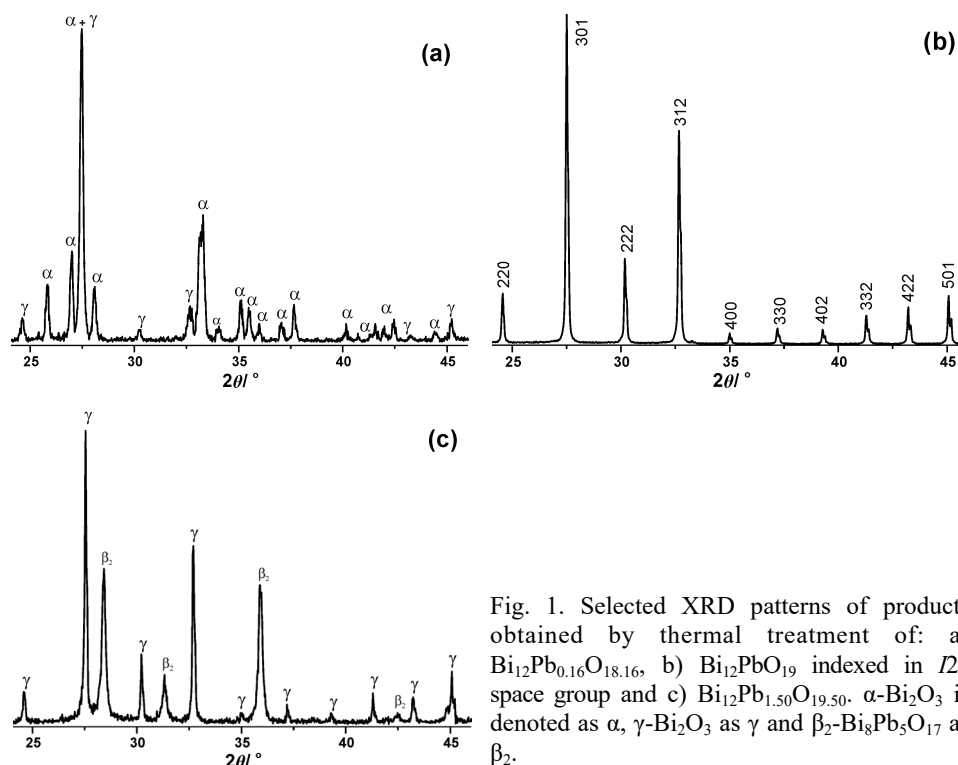


Fig. 1. Selected XRD patterns of products obtained by thermal treatment of: a) Bi<sub>12</sub>Pb<sub>0.16</sub>O<sub>18.16</sub>, b) Bi<sub>12</sub>PbO<sub>19</sub> indexed in *I*23 space group and c) Bi<sub>12</sub>Pb<sub>1.50</sub>O<sub>19.50</sub>.  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> is denoted as  $\alpha$ ,  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> as  $\gamma$  and  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub> as  $\beta_2$ .

When Bi<sub>12</sub>Pb<sub>0.16</sub>O<sub>18.16</sub> sample is heated (Fig. 2a),  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> +  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>  $\rightarrow$   $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> +  $\delta$ -Bi<sub>2</sub>O<sub>3</sub>  $\rightarrow$   $\delta$ -Bi<sub>2</sub>O<sub>3</sub> transitions occur at 709 and 730 °C, respectively (Table II). These temperatures are in agreement with the values for same transitions reported by Biefeld and White<sup>31</sup>. The melting and crystallization points (824 and 817 °C, respectively) are also consistent. The small hysteresis of about 7 °C is found for the melting-crystallization processes. On cooling, only  $\delta$ -Bi<sub>2</sub>O<sub>3</sub>  $\rightarrow$   $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> +  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> transition takes place after the crystallization. Both processes occur at temperatures that correspond well to those found in the phase diagram.<sup>31</sup> The later transition happens in several close steps probably due to  $\delta$ -Bi<sub>2</sub>O<sub>3</sub>  $\rightarrow$   $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> +  $\delta$ -Bi<sub>2</sub>O<sub>3</sub>  $\rightarrow$   $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>  $\rightarrow$   $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> +  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>.

The existence of the single-phase Pb-doped  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> within a broad field (5.1–16.7 mol % of PbO, *i.e.*, 37.5–10.0 Bi/Pb ratio) is the main characteristic of the region B. The very small endothermic peaks precede the  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>  $\rightarrow$   $\delta$ -Bi<sub>2</sub>O<sub>3</sub> transition indicating the presence of traces of  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> phase in the samples with up to about 8 mol % PbO. These traces of  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> phase were not detected in XRD patterns. The melting points are in the range from 777 to 815 °C (Table II)

which is in excellent agreement with those found in the phase diagram<sup>31</sup>. Both, the melting and crystallization temperatures increase with the dopant content decreasing. The crystallization points are at slightly lower temperatures than in the phase diagram<sup>31</sup> causing smaller hysteresis. Except for  $\text{Bi}_{12}\text{Pb}_{1.20}\text{O}_{19.20}$ , the crystallization occurs in one step for all the samples. This exception is probably related to the formation of the negligible amount of another crystalline phase. The only comparison of temperatures for  $\delta\text{-Bi}_2\text{O}_3 \rightarrow \gamma\text{-Bi}_2\text{O}_3$  phase transition could be made for the  $\text{Bi}_{12}\text{PbO}_{19}$  sample since that composition correspond to the only single  $\gamma\text{-Bi}_2\text{O}_3$  phase in the existing phase diagram.<sup>31</sup> We obtained the significantly lower temperature (573 vs. 715 °C) which is due to the thermal history<sup>13</sup> and will be explained later using DTA of the starting mixture and not the final product.

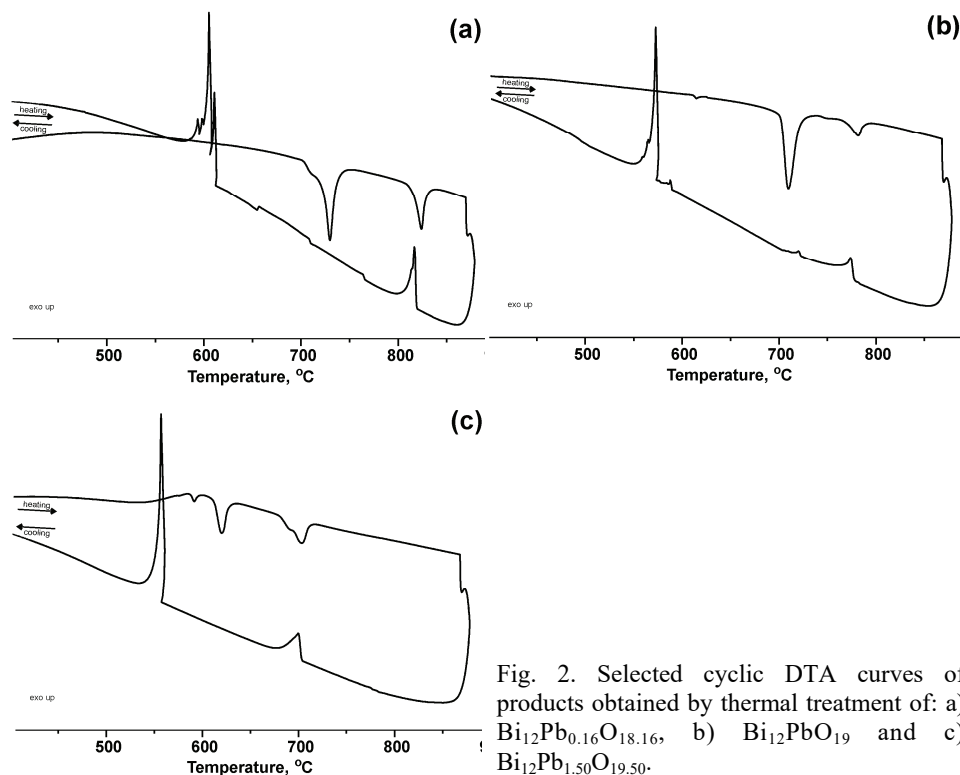


Fig. 2. Selected cyclic DTA curves of products obtained by thermal treatment of: a)  $\text{Bi}_{12}\text{Pb}_{0.16}\text{O}_{18.16}$ , b)  $\text{Bi}_{12}\text{PbO}_{19}$  and c)  $\text{Bi}_{12}\text{Pb}_{1.50}\text{O}_{19.50}$ .

According to the phase diagram,<sup>31</sup> the temperatures of first two transitions within region C,  $\gamma\text{-Bi}_2\text{O}_3 + \beta_2\text{-Bi}_8\text{Pb}_5\text{O}_{17} \rightarrow \gamma\text{-Bi}_2\text{O}_3 + \text{Bi}_6\text{Pb}_2\text{O}_{11} \rightarrow \gamma\text{-Bi}_2\text{O}_3 + \beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17}$ , are independent of the dopant content. The temperatures of these transitions (Table II) obtained by the thermal analysis of  $\text{Bi}_{12}\text{Pb}_{1.50}\text{O}_{19.50}$  (Fig. 2c),  $\text{Bi}_{12}\text{Pb}_{2.18}\text{O}_{20.18}$  and  $\text{Bi}_{12}\text{Pb}_{3.60}\text{O}_{21.60}$  are also independent of dopant content, but

TABLE II. The temperatures of phase transitions determined from DTA of final products; labels:  $\alpha$  stands for  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>,  $\gamma$  for  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>,  $\delta$  for  $\delta$ -Bi<sub>2</sub>O<sub>3</sub>,  $\beta_2$  for  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>, BPO for Bi<sub>6</sub>Pb<sub>2</sub>O<sub>11</sub>,  $\beta_{ss}$  for  $\beta_{ss}$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub> and L for liquid

Nominal composition	PbO mole ratio mol %	Phase composition, wt. %	Phase transition temperature, °C											
			Heating						Cooling					
			$\alpha+\gamma$ ↓	$\alpha+\delta$ ↓	$\gamma$ ↓	$\gamma+\beta_2$ ↓	$\gamma+BPO$ ↓	$\gamma+\beta_{ss}$ ↓	Melting ↓	L ↓	$\delta$ ↓	$\delta$ ↓	$\delta$ ↓	$\gamma+\beta_2$ ↓
Bi <sub>12</sub> Pb <sub>0.16</sub> O <sub>18.16</sub>	2.6	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (14) + $\alpha$ -Bi <sub>2</sub> O <sub>3</sub> (86)	$\alpha+\delta$ 709	$\delta$ 730	$\delta$	$\gamma+BPO$	$\gamma+\beta_{ss}$ 824	$\delta$ 817	$\delta$ 605	$\alpha+\gamma$	$\gamma$	$\delta$	$\gamma+\beta_2$	
Bi <sub>12</sub> Pb <sub>0.32</sub> O <sub>18.32</sub>	5.1	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>			703, 722			809	597					
Bi <sub>12</sub> Pb <sub>0.33</sub> O <sub>18.33</sub>	5.3	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>			696, 717			799	582					
Bi <sub>12</sub> Pb <sub>0.50</sub> O <sub>18.50</sub>	7.7	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>			701, 716			799	582					
Bi <sub>12</sub> Pb <sub>0.81</sub> O <sub>18.81</sub>	11.9	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>			714			755	550					
Bi <sub>12</sub> PbO <sub>19</sub>	14.3	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>			710			774	573					
Bi <sub>12</sub> Pb <sub>1.09</sub> O <sub>19.09</sub>	15.4	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>			711			771	664					
Bi <sub>12</sub> Pb <sub>1.20</sub> O <sub>19.20</sub>	16.7	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>			709			770, 729	663					
Bi <sub>12</sub> Pb <sub>1.50</sub> O <sub>19.50</sub>	20.0	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (90) + $\beta_2$ -Bi <sub>8</sub> Pb <sub>5</sub> O <sub>17</sub> (10)				589	615	710	732,	574				
		$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (82) +							758					
Bi <sub>12</sub> Pb <sub>2.18</sub> O <sub>20.18</sub>	26.6	$\beta_2$ -Bi <sub>8</sub> Pb <sub>5</sub> O <sub>17</sub> (18)				591	615	709	728					
		$\gamma$ -Bi <sub>2</sub> O <sub>3</sub> (62) +							728					
Bi <sub>12</sub> Pb <sub>3.60</sub> O <sub>21.60</sub>	37.5	$\beta_2$ -Bi <sub>8</sub> Pb <sub>5</sub> O <sub>17</sub> (38)				592	620	691	704					
									700					

slightly different than those from the phase diagram<sup>31</sup>. The transitions  $\gamma\text{-Bi}_2\text{O}_3 + \beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17} \rightarrow \delta\text{-Bi}_2\text{O}_3 + \beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  for  $\text{Bi}_{12}\text{Pb}_{1.50}\text{O}_{19.50}$  and  $\text{Bi}_{12}\text{Pb}_{2.18}\text{O}_{20.18}$ , as well as  $\gamma\text{-Bi}_2\text{O}_3 + \beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17} \rightarrow \beta_{\text{ss}}\text{-Bi}_8\text{Pb}_5\text{O}_{17}$  for  $\text{Bi}_{12}\text{Pb}_{3.60}\text{O}_{21.60}$  occur at temperatures 10–20 °C lower than the corresponding ones found in the phase diagram<sup>31</sup>, but the melting and the crystallization temperatures are in accordance with the same  $\text{Bi}_2\text{O}_3\text{-PbO}$  phase diagram. The extremely small hysteresis of only few °C is characteristic for these processes.

In order to determine the field of stability of  $\gamma\text{-Bi}_2\text{O}_3$ , the additional DTA below melting process were performed on three starting mixtures (Fig. 3, Table III). The  $\text{Bi}_{12}\text{Pb}_{1.20}\text{O}_{19.20}$ ,  $\text{Bi}_{12}\text{Pb}_{0.32}\text{O}_{18.32}$  and  $\text{Bi}_{12}\text{PbO}_{19}$  were chosen since the first two are at the borderlines for synthesis of single-phase  $\gamma\text{-Bi}_2\text{O}_3$ , while the third one is taken as only one composition comparable with the  $\text{Bi}_2\text{O}_3\text{-PbO}$  phase diagram.<sup>31</sup> On heating, all three  $\alpha\text{-Bi}_2\text{O}_3/\text{PbO}$  mixtures transform primarily to the  $\alpha\text{-Bi}_2\text{O}_3/\gamma\text{-Bi}_2\text{O}_3$  mixture, which converts to  $\delta\text{-Bi}_2\text{O}_3$  phase through two following transitions  $\alpha\text{-Bi}_2\text{O}_3 + \gamma\text{-Bi}_2\text{O}_3 \rightarrow \gamma\text{-Bi}_2\text{O}_3 + \delta\text{-Bi}_2\text{O}_3 \rightarrow \delta\text{-Bi}_2\text{O}_3$ . On cooling, only  $\delta\text{-Bi}_2\text{O}_3 \rightarrow \gamma\text{-Bi}_2\text{O}_3$  transition takes place. This transition for  $\text{Bi}_{12}\text{PbO}_{19}$  sample occurs at temperature closer to that of the corresponding transition in the DTA existing phase diagram<sup>31</sup> than to the one obtained from the DTA of final products. This is another confirmation that the thermal history could have an influence on temperature of a phase transition.<sup>13</sup>

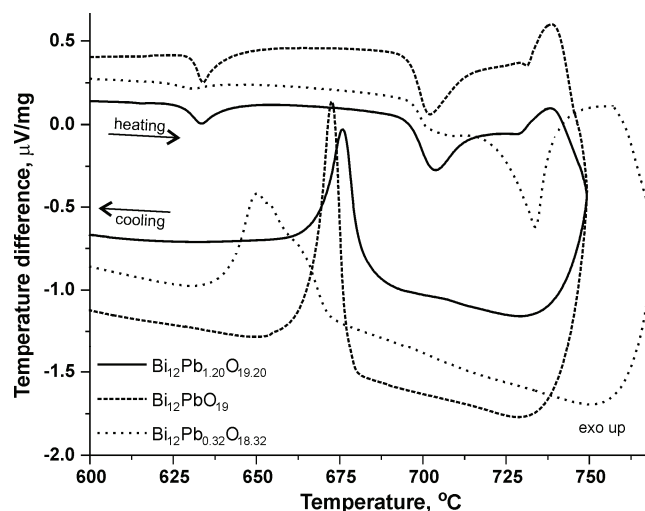


Fig. 3. Cyclic DTA curves of selected starting mixtures.

The temperatures of  $\delta\text{-Bi}_2\text{O}_3 \rightarrow \gamma\text{-Bi}_2\text{O}_3$  transition of all three systems analyzed from the starting mixture were taken as temperature boundaries for the formation and stability of the  $\gamma\text{-Bi}_2\text{O}_3$ . This field of  $\gamma\text{-Bi}_2\text{O}_3$  stability is not present in the earlier published  $\text{Bi}_2\text{O}_3\text{-PbO}$  phase diagrams,<sup>29-31</sup> but according to our



results we assume that this field does exist as well as the areas of  $\gamma$ - and  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> coexistence. Such two-phase fields that should be between areas of  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> and  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> stability also do not exist in the phase diagram<sup>31</sup> but there are two undefined fields, which are probably related to the coexistence of  $\gamma$ - and  $\delta$ -Bi<sub>2</sub>O<sub>3</sub>.

Table III. The temperatures of phase transitions determined from DTA of some starting mixtures; labels:  $\alpha$  stands for  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>,  $\gamma$  for  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> and  $\delta$  for  $\delta$ -Bi<sub>2</sub>O<sub>3</sub>

Nominal composition	PbO content mol %	Phase composition	Phase transition temperature, °C			
			Heating		Cooling	
			$\alpha + \text{PbO} \rightarrow \alpha + \gamma$	$\alpha + \gamma \rightarrow \gamma + \delta$	$\gamma + \delta \rightarrow \delta$	$\delta \rightarrow \gamma$
Bi <sub>12</sub> Pb <sub>0.32</sub> O <sub>18.32</sub>	5.1	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	631	704	734	652
Bi <sub>12</sub> PbO <sub>19</sub>	14.3	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	634	703	731	672
Bi <sub>12</sub> Pb <sub>1.20</sub> O <sub>19.20</sub>	16.7	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>	634	703	731	676

The temperatures of the determined phase transitions as well as the experimentally found field of  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> stability were incorporated in the Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagram<sup>31</sup> (Fig. 4a). Based on the given results and taking into account the rules for construction of a phase diagram,<sup>43</sup> the new Bi<sub>2</sub>O<sub>3</sub>-rich part of Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagram is proposed (Fig. 4b).

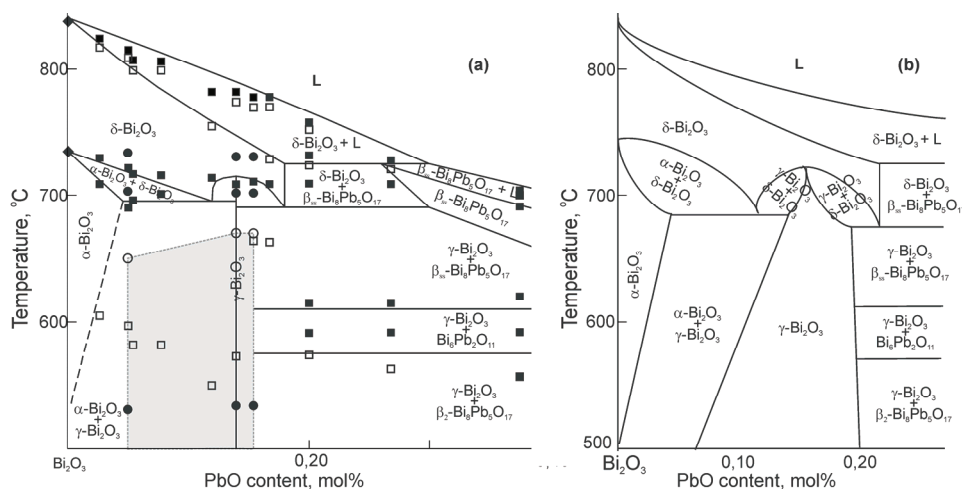


Fig. 4. a) Field of  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> stability (grey) in Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagram.<sup>31</sup> The labels for phases are set to be up to date not being identical to those used by Biefeld and White.<sup>31</sup> The following symbols are used for: ■ – temperatures of phase transitions recorded on heating of final products, □ – temperatures of phase transitions recorded on cooling of final products, ● – temperatures of phase transitions recorded on heating of starting mixtures, ○ – temperatures of phase transitions recorded on cooling of starting mixtures, ◆ – temperatures of phase transitions recorded on heating of  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub> phase. b) Proposition of Bi<sub>2</sub>O<sub>3</sub>-rich part of Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagram.

Contrary to Biefeld and White<sup>31</sup> four solid solutions were found:  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>,  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>,  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> and  $\beta_{ss}$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub> and one compound,  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>. Among them,  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>,  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> and  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub> are low temperature phases. No eutectic was observed within Bi<sub>2</sub>O<sub>3</sub>-rich region but two eutectoids, both involving  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>, are distinctive, one at about 12 mol % of PbO and 695 °C ( $\delta$ -Bi<sub>2</sub>O<sub>3</sub> →  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> +  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>) and another at about 22 mol % of PbO and 690 °C ( $\delta$ -Bi<sub>2</sub>O<sub>3</sub> →  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub> +  $\beta_{ss}$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>). The divergences between our results and those of Biefeld and White<sup>31</sup> are difficult to explain from the experimental point of view, because of the lack of experimental details in the paper.<sup>31</sup> For example, there is no information on the DTA purge flow or atmosphere. The only known difference is the heating rate but Biefeld and White<sup>31</sup> had determined that this parameter had no influence on the results. In that sense, we believe that the established differences could be the consequence of more precise measurements.

#### CONCLUSION

This work represents a contribution to the examination of Bi<sub>2</sub>O<sub>3</sub>-PbO system in the Bi<sub>2</sub>O<sub>3</sub>-rich region. The correct phase diagram is important in order to conduct a high-temperature synthesis of a concrete compound suitable for desired application. In that sense, we proposed a new Bi-rich part of Bi<sub>2</sub>O<sub>3</sub>-PbO phase diagram that differs from Bi-rich region of the phase diagrams published by now. In order to obtain the structural characterization of all phases, our future investigations will be directed towards the confirmation of these results by using the high-temperature X-ray powder diffraction.

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#### ИЗВОД

#### ИСПИТИВАЊЕ ФАЗНОГ ДИЈАГРАМА Bi<sub>2</sub>O<sub>3</sub>-PbO У ОБЛАСТИ БОГАТОЈ БИЗМУТ(III)-ОКСИДОМ

АЛЕКСАНДРА ДАПЧЕВИЋ<sup>1</sup>, ЉЕЈАН ПОЛЕТИЋ<sup>2</sup>, ЉИЉАНА КАРАНОВИЋ<sup>2</sup> и ЈЕЛЕНА МИЛАДИНОВИЋ<sup>3</sup>

<sup>1</sup>Универзитет у Београду, Катедра за општу и неорганску хемију, Технолошко-металуршки факултет, Карнегијева 4, 11000 Београд, <sup>2</sup>Универзитет у Београду, Лабораторија за кристалографију, Рударско-геолошки факултет, Бушвина 7, 11000 Београд и <sup>3</sup>Универзитет у Београду, Катедра за неорганску хемијску технологију, Технолошко-металуршки факултет, Карнегијева 4, 11000 Београд

Применом метода диференцијалне термичке анализе и рендгенске дифракције микрокристалних узорака, одређена је нова бизмутом богата област у фазном дијаграму Bi<sub>2</sub>O<sub>3</sub>-PbO. У области концентрација мањим од 37,5 mol % PbO, пронађена су четири чврста раствора:  $\alpha$ -Bi<sub>2</sub>O<sub>3</sub>,  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>,  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> и  $\beta_{ss}$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>, и једно једињење:  $\beta_2$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub>. Од свих наведених,  $\delta$ -Bi<sub>2</sub>O<sub>3</sub> и  $\beta_{ss}$ -Bi<sub>8</sub>Pb<sub>5</sub>O<sub>17</sub> су високотемпературне фазе. Највећу разлику у односу на фазне дијаграме објављене до сада за систем Bi<sub>2</sub>O<sub>3</sub>-PbO, чини постојање велике области стабилности фазе  $\gamma$ -Bi<sub>2</sub>O<sub>3</sub>.

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