



SUPPLEMENTARY MATERIAL TO
**Influence of various cosolvents on the calcium oxide-catalyzed
ethanolysis of sunflower oil**

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TABLE S-I. The properties of the employed cosolvents and ethanol; TEOA – triethanolamine, DEOA – diethanolamine, EG – ethylene glycol, MEK – methyl ethyl ketone, HEX – *n*-hexane, TEA – triethylamine, Glyme – ethylene glycol dimethyl ether, GLYC – glycerol, THF – tetrahydrofuran, DIOX – dioxane and ET – ethanol

| Property | Cosolvent | | | | | | | | | | |
|--|--|-----------------------------------|--|---------------------------------------|---------------------------------------|---------------------------------------|---|--|---------------------------------------|--|---------------------------------------|
| | TEOA | DEOA | EG | MEK | HEX | TEA | Glyme | GLYC | THF | DIOX | ET |
| Chemical formula | C ₆ H ₁₅ NO ₃ | C ₄ H ₁₁ NO | C ₂ H ₆ O ₂ | C ₄ H ₈ O | C ₆ H ₁₄ | C ₆ H ₁₅ N | C ₄ H ₁₀ O ₂ | C ₃ H ₈ O ₃ | C ₄ H ₈ O | C ₄ H ₈ O ₂ | C ₂ H ₆ O |
| Boiling point, °C ^a | 335.0 | 268.0 | 197.6 | 79.6 | 68.0 | 89.7 | 83.5 | 290.0 | 65.0 | 101.1 | 78.5 |
| Melting point, °C ^a | 21.5 | 28.0 | -13.0 | -86.0 | -95.0 | -115.0 | -58.0 | 19.0 | -108.3 | 11.8 | -114.1 |
| ρ (25 °C) g cm ⁻³ | 1.12 ^b | – | 1.11 ^b | 0.799 ^b | 0.656 ^b | 0.724 ^b | 0.865 ^b | 1.257 ^b | 0.88 ^b | 1.029 ^b | 0.787 ^b |
| ρ (20 °C) g cm ⁻³ | 1.1242 ^{c,e} | 1.0966 ^{c,e} | 1.1088 ^{c,e} | 0.8054 ^c | 0.6593 ^c | 0.7275 ^c | 0.8691 ^c | 1.261 ^c | 0.8892 ^c | 1.0337 ^c | 0.7893 ^c |
| Viscosity at 25 °C, mPas | 652.576 ^b | 109.5 (a) 150 ^b | 17.645 16.1 ^c | 0.396 ^b 0.405 ^c | 0.296 ^b 0.300 ^c | 0.341 ^b 0.347 ^c | 0.446 ^b | 749.3 ^b 934 ^c | 0.465 ^b 0.456 ^c | 1.211 ^b 1.177 ^c | 1.057 ^b 1.074 ^c |
| Partition coefficient at 25 °C (log <i>P</i>) | -1.00 ^b | -1.43 (20 °C) ^{b,c} | -1.36 ^{b,c} | 0.29 ^{a1,b,c,e,f} | 3.90 ^{b,e} | 1.45 ^{a1,b,c} | -0.21 ^b | -1.76 ^b | 0.46 (20 °C) ^{a1} | -0.27 ^{b,c} | -0.31 ^{b,c} |
| | -1.59 ^c | | | | 4.0 ^{a1,c,f} | 1.64 ^c | | | | -0.49 ^f | -0.30 ^{a1,c} |
| | -2.3 ^f | | | | | | | | | | |

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TABLE S-I. Continued

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|-----------------------------|--|---|---|--|--|--|--------------------------------|---|--|--|--|
| Refractive index at 25 °C | 1.4835 ^b | 1.4747 (19 °C) ^b | 1.4306 ^b | 1.3764 ^b | 1.3723 ^b | 1.3980 ^b | 1.3781 ^b | 1.4730 ^b | 1.405 ^{b,c} | 1.4202 ^b | 1.3594 ^b |
| Dipole moment | 3.57 ^{c,d} 3.48 ^f | 0.85 ^b 2.8 ^c | 2.31 ^b 2.36 ^c 2.28 ^c | 2.76 ^b 2.779 ^c 2.78 ^f | 0.00 ^b 0.08 ^f | 0.66 ^{b,c} | 1.71 ^b | 4.21 ^b 2.56 ^c | 1.63 ^{b,f} 1.75 ^c | 0.00 ^{b,c} 0.45 ^f | 1.69 ^{b,c} |
| Dielectric constant (20 °C) | 29.36 (25 °C) ^{c,d} | 25.75 ^c | 41.4 ^e | 18.56 ^e | 1.8865 ^e | 2.418 ^c | 7.30 (23.7 °C) ^e | 46.53 ^e | 7.52 ^c (22.2 °C) | 2.2189 ^e | 25.3 ^e |
| pKa (25 °C) | 7.76 ^{c,d,e} 7.762 ^g 7.92 ^e | 8.88 ^{d,e} 8.96 ^g 8.97 ^e | 15.1 ^{c,g} 14.22 ^{d,e} 14.24 ^e | 14.7 ^{e,g} | >50 | 10.75 ^c 10.72 ^d 10.78 ^{c,g} | -3.8 ^h | 14.15 ^{c,d} 14.4 ^g | -2.08 ^g | -2.92 ^g | 15.5 ^c 15.9 ^{e,g} |

^aAccording to Material Safety Data Sheet. ^{a1}ref. 1; ^bref. 2; ref. 3; ^dref. 4; ^cref. 5; ^fref. 6; ^gref. 7; ^href. 8

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